

| WIERTŁO#<br>ROZMIAR | .INCH | MM    | WIERTŁO#<br>ROZMIAR | .INCH | MM    | WIERTŁO#<br>ROZMIAR | .INCH | MM    | WIERTŁO#<br>ROZMIAR | .INCH | MM     |
|---------------------|-------|-------|---------------------|-------|-------|---------------------|-------|-------|---------------------|-------|--------|
| 80                  | .0135 | .343  | 43                  | .0890 | 2.261 | 8                   | .1990 | 5.055 | 25/64               | .3906 | 9.922  |
| 79                  | .0145 | .368  | 42                  | .0935 | 2.375 | 7                   | .2010 | 5.105 | X                   | .3970 | 10.084 |
| 1/64                | .0156 | .397  | 3/32                | .0938 | 2.380 | 13/64               | .2031 | 5.159 | Y                   | .4040 | 10.262 |
| 78                  | .0160 | .406  | 41                  | .0960 | 2.438 | 6                   | .2040 | 5.182 | 13/32               | .4062 | 10.319 |
| 77                  | .0180 | .457  | 40                  | .0980 | 2.489 | 5                   | .2055 | 5.220 | Z                   | .4130 | 10.490 |
| 76                  | .0200 | .508  | 39                  | .0995 | 2.527 | 4                   | .2090 | 5.309 | 27/64               | .4219 | 10.716 |
| 75                  | .0210 | .533  | 38                  | .1015 | 2.578 | 3                   | .2130 | 5.410 | 7/16                | .4375 | 11.113 |
| 74                  | .0225 | .572  | 37                  | .1040 | 2.642 | 7/32                | .2188 | 5.556 | 29/64               | .4531 | 11.509 |
| 73                  | .0240 | .610  | 36                  | .1065 | 2.705 | 2                   | .2210 | 5.613 | 15/32               | .4688 | 11.906 |
| 72                  | .0250 | .635  | 7/64                | .1094 | 2.778 | 1                   | .2280 | 5.791 | 31/64               | .4844 | 12.303 |
| 71                  | .0260 | .660  | 35                  | .1100 | 2.794 | A                   | .2340 | 5.944 | 1/2                 | .5000 | 12.700 |
| 70                  | .0280 | .711  | 34                  | .1110 | 2.819 | 15/64               | .2344 | 5.953 | 33/64               | .5156 | 13.097 |
| 69                  | .0292 | .742  | 33                  | .1130 | 2.870 | B                   | .2380 | 6.045 | 17/32               | .5313 | 13.494 |
| 68                  | .0310 | .787  | 32                  | .1160 | 2.946 | C                   | .2420 | 6.147 | 35/64               | .5469 | 13.890 |
| 1/32                | .0313 | .794  | 31                  | .1200 | 3.048 | D                   | .2460 | 6.248 | 9/16                | .5625 | 14.287 |
| 67                  | .0320 | .813  | 1/8                 | .1250 | 3.175 | 1/4                 | .2500 | 6.350 | 37/64               | .5781 | 14.684 |
| 66                  | .0330 | .838  | 30                  | .1285 | 3.264 | F                   | .2570 | 6.528 | 19/32               | .5938 | 15.081 |
| 65                  | .0350 | .889  | 29                  | .1360 | 3.454 | G                   | .2610 | 6.629 | 39/64               | .6094 | 15.478 |
| 64                  | .0360 | .914  | 28                  | .1405 | 3.569 | 17/64               | .2656 | 6.747 | 5/8                 | .6250 | 15.875 |
| 63                  | .0370 | .940  | 9/64                | .1406 | 3.572 | H                   | .2660 | 6.756 | 41/64               | .6406 | 16.272 |
| 62                  | .0380 | .965  | 27                  | .1440 | 3.658 | I                   | .2720 | 6.909 | 21/32               | .6562 | 16.669 |
| 61                  | .0390 | .991  | 26                  | .1470 | 3.734 | J                   | .2770 | 7.036 | 43/64               | .6719 | 17.065 |
| 60                  | .0400 | 1.016 | 25                  | .1495 | 3.797 | K                   | .2810 | 7.137 | 11/16               | .6875 | 17.462 |
| 59                  | .0410 | 1.041 | 24                  | .1520 | 3.861 | 9/32                | .2812 | 7.144 | 45/64               | .7031 | 17.859 |
| 58                  | .0420 | 1.067 | 23                  | .1540 | 3.912 | L                   | .2900 | 7.366 | 23/32               | .7188 | 18.256 |
| 57                  | .0430 | 1.092 | 5/32                | .1562 | 3.969 | M                   | .2950 | 7.493 | 47/64               | .7344 | 18.653 |
| 56                  | .0465 | 1.181 | 22                  | .1570 | 3.988 | 19/64               | .2969 | 7.541 | 3/4                 | .7500 | 19.050 |
| 3/64                | .0469 | 1.191 | 21                  | .1590 | 4.039 | N                   | .3020 | 7.671 | 49/64               | .7656 | 19.447 |
| 55                  | .0520 | 1.321 | 20                  | .1610 | 4.089 | 5/16                | .3125 | 7.937 | 25/32               | .7812 | 19.844 |
| 54                  | .0550 | 1.397 | 19                  | .1660 | 4.216 | O                   | .3160 | 8.026 | 51/64               | .7969 | 20.240 |
| 53                  | .0595 | 1.511 | 18                  | .1695 | 4.305 | P                   | .3230 | 8.204 | 13/16               | .8125 | 20.637 |
| 1/16                | .0625 | 1.587 | 11/64               | .1719 | 4.366 | 21/64               | .3281 | 8.334 | 53/64               | .8281 | 21.034 |
| 52                  | .0635 | 1.613 | 17                  | .1730 | 4.394 | Q                   | .3320 | 8.433 | 27/32               | .8438 | 21.431 |
| 51                  | .0670 | 1.702 | 16                  | .1770 | 4.496 | R                   | .3390 | 8.611 | 55/64               | .8594 | 21.828 |
| 50                  | .0700 | 1.778 | 15                  | .1800 | 4.572 | 11/32               | .3438 | 8.731 | 7/8                 | .8750 | 22.225 |
| 49                  | .0730 | 1.854 | 14                  | .1820 | 4.623 | S                   | .3480 | 8.839 | 57/64               | .8906 | 22.622 |
| 48                  | .0760 | 1.930 | 13                  | .1850 | 4.699 | T                   | .3580 | 9.093 | 29/32               | .9062 | 23.019 |
| 5/64                | .0781 | 1.984 | 3/16                | .1875 | 4.762 | 23/64               | .3594 | 9.128 | 59/64               | .9219 | 23.415 |
| 47                  | .0785 | 1.994 | 12                  | .1890 | 4.801 | U                   | .3680 | 9.347 | 15/16               | .9375 | 23.812 |
| 46                  | .0810 | 2.057 | 11                  | .1910 | 4.851 | 3/8                 | .3750 | 9.525 | 61/64               | .9531 | 24.209 |
| 45                  | .0820 | 2.083 | 10                  | .1935 | 4.915 | V                   | .3770 | 9.576 | 31/32               | .9688 | 24.606 |
| 44                  | .0860 | 2.184 | 9                   | .1960 | 4.978 | W                   | .3860 | 9.804 | 63/64               | .9844 | 25.003 |
|                     |       |       |                     |       |       |                     |       |       | 1                   | 1.000 | 25.400 |

rozmiary wiertel podawane w calach np 7/32" lub 40# przelicznik na części dziesiętne cali /przelicznik na mm